

Receiving Report

Date: 13-4-12

Batch No: 125272

Supplier: Thyssenkrupp

Dart P/O: 19526

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐
 QC6 Inspection: 13/04/14 N/A ☒
 Work Order: 13/04/14 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	VGIR P.O.					

Initials of receiver (if shipment OK) Level 12 SP

Production/Admin: 13-4-12
 Date
 Received/Costing
 Initial SP

Location _____

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

Purchase Order Receipt Listing

Friday, April 12, 2013 8:58:57 AM

All Vendors PO ID PO19526 Receipt Dates from 4/12/2013 to 4/12/2013 All Line Item
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Recv Date
Vendor ID/Vendor Name		VC-COP01	Thyssenkrupp Materials CA Ltd			
PO19526	1		M5052H32S.063 sf		4/12/2013	4/12/2013
CAD	No		5052-H32.063 Sheet sf		128.0000	DESJ02
			125272			
	5		M6061T6B2.500X03. f		4/12/2013	4/12/2013
	No		500		12.0000	DESJ02
			6061-T6 Bar 2.50 x f			
			3.50			
			125272			
	6		M6061T6B0.750X03. f		4/12/2013	4/12/2013
	No		000		12.0000	DESJ02
			6061-T6 Bar .750 x f			
			3.00			
			125272			
	7		M6061T6B1.000X04. f		4/12/2013	4/12/2013
	No		000		48.0000	DESJ02
			6061-T6 Bar 1.00 x f			
			4.00			
			125272			

B I L L O F L A D I N G
Ship From: THYSSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

No: PEC 817042
Ship Date 12Apr13 at 11:55 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC-555225- 1 Your PO # 19526

ALUMINUM SHEET 5052-H32

.0640 Nom X 48.0000" X 96.0000"

Heat Number Tag No
2RL11070155 168843

✓ Quantity
128.00 SFT

PCS
4

Wt LBS
116

MTR

2) Our Order PEC-555225- 2 Your PO # 19526

ALUMINUM FLAT BAR 6061-T6511

2.50" x 3.50" X 144.0000"

Heat Number Tag No
201302204 168754

✓ Quantity
12 FT

PCS
1

Wt LBS
125

MTR

3) Our Order PEC-555225- 3 Your PO # 19526

ALUMINUM FLAT BAR 6061-T6511

.750" x 3.00" X 144.0000"

Heat Number Tag No
21319764 168755

✓ Quantity
12 FT

PCS
1

Wt LBS
31

MTR

4) Our Order PEC-555225- 4 Your PO # 19526

ALUMINUM FLAT BAR 6061-T6511

1.00" x 4.00" X 144.0000"

Heat Number Tag No
Z00217056 168756

✓ Quantity
24 FT

PCS
2

Wt LBS
113

MTR

TOTAL:

Tags
4

PCS
8

LBS
385

Heat Number
201302204

*** Chemical Analysis ***

Page: 1Continued

8013-412

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 817042
Ship Date 12Apr13 at 11:55 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

=====

B I L L O F L A D I N G

21319764
2RL11070155
Z00217056

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL OF 1 SKID 1 BDL GR.W. 463 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM SHEET 5052-H32
0640 Nom X 48.0000" X 96.0000"
PART NO.

PO/Rel D5326

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-817042-001

11 Apr 13
Pg 1/1

中铝河南铝业有限公司
CHINALCO HENAN ALUMINUM FABRICATION CO., LTD
10TH FLOOR, FANGDA BUSINESS HOTEL, XIYUAN ROAD, JIANYI DISTRICT
LUOYANG, HENAN, CHINA

MILL CERTIFICATE

ORIGINAL

DATE: 2011-8-16
INVOICE NO.: 0011110816
OMS PO: 1736
L/C NO.: 504-01-0365955

Description Of Goods: Aluminum Alloy sheets 3003-H14/5052-H32

Mark No.	HEAT NO.	Specification & Size	Alloy & Temper	Chemical Properties (Composition)(%)											Mechanical Properties		
				Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Each	T.S. (Mpa)	Y.S. (Mpa)	E(%)
1	2RL11070155-1	0.125"~60"~120"	3003 H14	0.15	0.43	0.07	1.15	/	/	/	/	0.02	/	/	172-173	146-148	18-19.5
2	2RL11070155-3	0.064"~48"~96"	5052 H32	0.09	0.28	0.02	0.03	2.49	0.23	0.03	/	/	/	/	240-245	177-180	14
3	2RL11070155-4	0.064"~48"~96"	5052 H32	0.09	0.28	0.02	0.03	2.49	0.23	0.03	/	/	/	/	240-245	177-180	14
4	2RL11070155-5	0.064"~48"~96"	5052 H32	0.09	0.28	0.02	0.03	2.49	0.23	0.03	/	/	/	/	240-245	177-180	14
5	2RL11070155-1	0.064"~48"~120"	5052 H32	0.09	0.28	0.02	0.03	2.49	0.23	0.03	/	/	/	/	240-245	177-180	14
6	2RL11070155-2	0.064"~48"~120"	5052 H32	0.09	0.28	0.02	0.03	2.49	0.23	0.03	/	/	/	/	240-245	177-180	14
7	2RL11070156-1	0.08"~48"~120"	5052 H32	0.09	0.28	0.02	0.03	2.49	0.23	0.03	/	/	/	/	245-250	178-179	11.5-13
8	2RL11070156-2	0.08"~48"~120"	5052 H32	0.09	0.28	0.02	0.03	2.49	0.23	0.03	/	/	/	/	245-250	178-179	11.5-13
9	2RL11070156-3	0.08"~48"~120"	5052 H32	0.09	0.28	0.02	0.03	2.49	0.23	0.03	/	/	/	/	245-250	178-179	11.5-13
10	2RL11070156-4	0.08"~48"~120"	5052 H32	0.09	0.28	0.02	0.03	2.49	0.23	0.03	/	/	/	/	245-250	178-179	11.5-13
11	2RL11070156-5	0.08"~48"~120"	5052 H32	0.09	0.28	0.02	0.03	2.49	0.23	0.03	/	/	/	/	245-250	178-179	11.5-13

CHINALCO HENAN ALUMINUM FABRICATION CO., LTD
AS PRODUCER

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
2.50" x 3.50" x 144.0000"
PART NO.

PO/Rel 19526

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PEC-SI7042-002
11Apr13
Pg 1/1



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

MANIFEST NUMBER

ThyssenKrupp Materials NA

181852

ThyssenKrupp Materials NA PEC

CUSTOMER PO
PEC-24514

Quantity Certified 1,245 lbs

10 pcs

CUSTOMER PART NUMBER
RB0153

DIE NUMBER

RB0153

ALLOY / TEMPER
6061-T6511

DESCRIPTION
SCRB 2.500x3.500

DATE OF SHIPMENT

2/13/2013

SALESPERSON
David Schroeder

CERTIFICATION

ASTM-B221-12a StencilCont

SPECIFICATION
AMS-QQA-200/8

OUR ORDER NUMBER
168357

ITEM

4

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T6511
also meet the requirements of 6061-T6

Mechanical Properties

Tests

Lot No.

Test Date

Ultimate Tensile
Strength (KSI)

Yield Strength
(KSI)

Percent
Elongation

1 201302204

02/09/13

46.9

43.8

13.9

02/10/14

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others	Total	Melt Source:
1112144	6061	0.72	0.34	0.31	0.11	0.84	0.09	0.05	0.02	97.52	0.05	0.15		United States of America
1112159	6061	0.74	0.36	0.32	0.10	0.85	0.11	0.07	0.02	97.43	0.05	0.15		United States of America

Print Date: 2/13/2013

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLAT BAR 6061-T6511
750" x 3.00" x 144.0000"

PART NO.

PO/Rel 19526

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-817042-003

11 Apr 13
Pg 1/2

Sapa

Sapa Industrial Extrusions
33 POTTSVILLE STREET

CRENSHAW, PA

17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC

2821 LANGSTAFF ROAD

ATTN: ACCOUNT PAYABLE

CONCORD, ON - L4K 5C6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC

2821 LANGSTAFF ROAD

CONCORD, ON - L4K5C6

Certified Inspection Report

Sales Order Number	Line No.	Customer PO	Cert Number	Page
1100563891	3	PLC-245464-003	SAPA706916	1 of 2
Quantity Shipped	Date Shipped	Cert Creation Date	Cert Print Date	
1016 LB	04-FEB-13	04-FEB-13	04-FEB-13	

Item	Item No.	Item No. Rev	Item Description	Specification
1016	04-FEB-13		Estimated Rectangular Bar 0.750 TK x 3.000 W RAD	ASTM B221 REV 12A AMS-QQ-A-200/8 RTV 1997 ASM B221 REV 09 TMSA96061 REV
399522			FIN M-MILL W/F 2.666 F 03 CS 3.1 6061/T6511	
4397706			Marking CONTINUOUS	
75X3				

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Reminder is Aluminum.

Legal Statement
We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and that the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title
William Martin III
William Martin III
Tech/Quality Manager
04-FEB-13

Package Number	Lot Number	Quantity	UOM	Gross Weight	Net Weight
G12-PKG1865418	21319764	16	PCS	514	508
G12-PKG1865420	21319764	16	PCS	514	508

Composition Limits

Alloy	Si	Mn	P	Fe	Cu	Mg	Cr	Zn
6061	0.40	0.80	---	0.70	0.15	0.40	---	0.25

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

750" x 3.00" x 144.0000"

PAK1 NO.

P/O/Rel 19526

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL DEC-817042-003

11 Apr 13
Pg 2/2

Sapa

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRENSHAW, PA
17929-0187

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
110063891	3	PEC-245464-003	SAPA7065916	2 of 2
			Cert Creation Date	Cert Print Date
			04-FEB-13	04-FEB-13

Alloy	Min	Max	Min	Max	Min	Max	Min	Max
6061	---	0.15	---	0.05	---	0.05	---	0.15

Composition Results

Head/Stub	Si	Fe	Cu	Min	Mg	Cr	Zn	Ti	Al	Other Each	Other Total
2002201	0.67	0.27	0.21	0.03	0.89	0.05	0.04	0.02	---	---	---
Head/Stub	Si	Fe	Cu	Min	Mg	Cr	Zn	Ti	Al	Other Each	Other Total
5030828	0.64	0.24	0.22	0.03	0.90	0.05	0.03	0.02	---	---	---

Mechanical Property - Test Limits

TEST DATA		UTS - L		TYS - L		HL 4D Long	
TEST TEMP	TEST NUMBER	# of TEST	NOM VALUE	MIN VALUE	MAX VALUE	NOM VALUE	MIN VALUE
1004							
2119764		3	41.4	42.9	34.3	48.1	16.6
							16.9

Cert Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.
Yield strength has been determined by the 0.2% offset method.
All Mill Finish Alloys produced at Sapa Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6062 alloy.
In accordance with EN 10204 Inspection Certificate Type 3.1
Metallized in the USA or Other Qualified Countries as Defined by OFARS 225.872.1
Made in USA

13/04/14

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

1.00" x 4.00" X 144.0000"

PART NO.

PO/Rel 19526

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-817042-004

11Apr13

Signed by: _____ Pg 1/1

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: PEC-245646-6		CUSTOMER PART NUMBER: ALREC00750		PRODUCT DESCRIPTION: 1.000 X 4.000 SC RECT BAR	
KAISER ORDER NUMBER: 636951	LINE ITEM: 006	SHIP DATE: 02/07/2013	KAISER LOT NUMBER: Z00217056	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 1016.000 LB	QUANTITY: 18.000 PCS	B/L NUMBER: 605476	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00217056	0001	1	51.4	47.1	19.0	RF 92	N/A	N/A
Z00217056	0001	2	52.4	48.5	18.8	RE 94	N/A	N/A
Z00217056	0001	3	55.3	51.5	16.0	RE 95	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
102306	.72	.31	.27	.09	.95	.10	.04	.03	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-12 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 (2007) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager

Calvin Latting

of 13/04/14

Plant Serial: 00076827

Kaiser Order Number: 636951

Line Item: 006



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19526

Purchase Order Date 4/09/13

PO Print Date 4/09/13

Page Number 1 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED \$

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M5052H32S.063	5052-H32 .063 Sheet	4/12/13 Yes	✓ 128.00 sf	Yours ppd	\$1.8125	\$232.00
		Special Ins:	MATERIAL: 5052-H32 ALUMINUM SHEET AS PER QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209				
2	M2024T3S.080	2024-T3 .080 sheet	4/12/13 Yes	144.00 sf	Yours ppd	\$4.5328	\$652.72
		Special Ins:	MATERIAL: 2024-T3 ALUMINUM SHEET QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209				
3	M2024T3S.063	2024-T3 .063 sheet	4/12/13 Yes	96.00 sf	Yours ppd	\$3.7356	\$358.62

8013-4-12

PO Instructions:

NO: PEC ST-549941 / NO: PEC ST-554

Change Nbr: 4

Change Date: 4/09/13

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES NO



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19526

Purchase Order Date 4/09/13

PO Print Date 4/09/13

Page Number 2 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 2024-T3 ALUMINUM SHEET
QQ-A-250/4 OR AMS-QQ-A-250/4 OR
AMS 4037
OR ASTM B209

4 M6061T6S.032

6061-T6 Sheet 0.032"

4/12/13

Yes

288.00

sf

Yours ppd

\$0.8361

\$240.80

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

5 M6061T6B2.500X03.500

6061-T6 Bar 2.50 x 3.50

4/12/13

Yes

12.00

f

Yours ppd

\$19.4750

\$233.70

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/6511T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

6 M6061T6B0.750X03.000

6061-T6 Bar .750 x 3.00

4/12/13

Yes

12.00

f

Yours ppd

\$5.0667

\$60.80

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/6511T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

SP13-4-12.

PO Instructions:

NO: PEC ST-549941 / NO: PEC ST-554947

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 4

Change Date: 4/09/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19526

Purchase Order Date 4/09/13

PO Print Date 4/09/13

Page Number 3 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

7	M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4:00	4/12/13	48.00	Yours ppd	\$8.9458	\$429.40
			Yes	f			

Special Inst:

MATERIAL: 6061-T6/T651/T6510/6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

REC'D 24 FT

SP 13-4-12

8	M7075T6B6.000X0.250	7075-T6 BAR 6.000" X 0.250"	4/15/13	24.00	Yours ppd	\$11.0417	\$265.00
			Yes	f			

Special Inst:

MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12
CUT FROM PLATE

9	M7075T6B5.000X1.000	7075-T6 BAR 5.000" X 1.000"	4/15/13	48.00	Yours ppd	\$28.7500	\$1,380.00
			Yes	f			

Special Inst:

MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12
CUT FROM PLATE

PO Total:

\$3,853.04

PO Instructions: NO: PEC ST-549941 / NO: PEC ST-554947

Change Nbr: 4

Change Date: 4/09/13

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO